



Diesel Services, Inc.

892 Kansas St
Memphis, TN 38106-1699
901-948-1625
800-458-8748
FAX: 901-946-7433

20 Monroe Drive
Pelham, AL 35124
205-685-8200
866-685-8201
FAX: 205-685-8282

1355 Thomas G. Wilson Dr.
Conway, AR 72032
501-327-3200
800-233-5053
FAX: 501-327-3208

ALLISON TRANSMISSION PREVENTIVE MAINTENANCE

Allison Transmission® 1000, 2000, 3000 and 4000 Series Service Plan

All maintenance points below are included in the fluid and filter change options.

VISUAL INSPECTION

- Gasket and Seal
- Breather
- Electronic Connectors
- Electronic Harness
- Control Cable
- Linkages
- Cooler Hoses
- Cooler Fittings
- Mounting Components
- Mounting Hardware
- Parking Brake
- Driveline
- Allison DOC "Diagnostic Scan"

ROAD TEST

- Leak Inspection
- Noise Inspection
- Check for Vibrations
- Shift Quality Inspection

FLUID DRAIN

- Fluid Inspection at Normal Temperature
- Drained Fluid Inspection
- Inspect and Replace Drain and Plug Seal
- Torque Drain Plug

HOT FLUID TEST

- Final Fluid Check
- Check Adjustment of Shift Selectors
- NSBU Switch

FLUID REFILL

- Dexron 3 Fluid Refill
- Allison TES-295 Approved Synthetic Fluid
- Visual Inspection of Transmission Cooler Line
- Level Surface Fluid Check



Allison 1000/2000 Series™

Allison 3000 Series™

Allison 4000 Series™

\$115

1000/2000 SERIES
DEXRON FLUID

\$175

1000 SERIES P/U TRUCK
Allison TES-295
Approved Synthetic Fluid

\$275

3000 SERIES
DEXRON FLUID

\$295

4000 SERIES
DEXRON FLUID

\$225

1000/2000 SERIES
Allison TES-295
Approved Synthetic Fluid

\$425

3000 SERIES
Allison TES-295
Approved Synthetic Fluid

\$595

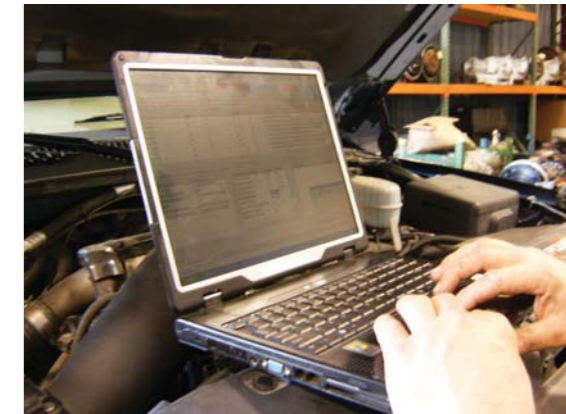
4000 SERIES
Allison TES-295
Approved Synthetic Fluid



FIRST 5000 MILE SERVICE OPTIONS

1000/2000 SERIES	\$50.00
3000/4000 SERIES	\$125.00

Filter and Labor Only



On-Highway Applications Only. Call for details.

1-800-458-8748



EPA and Miscellaneous Charges Included, Tax Extra.
Price may vary upon application, includes parts & labor.
Prices may vary by OEM Chassis.

OFFERS ARE SUBJECT TO CHANGE WITHOUT NOTICE.



Mobil Delvac Synthetic ATF

Advanced Technology Synthetic Automatic Transmission Fluid

Mobil Delvac Synthetic ATF is a synthetic fluid designed to meet the demanding requirements of modern heavy duty automatic transmissions. The synthetic base oil composition, which includes SuperSyn, enables excellent performance even in some of the most severe operating conditions. It offers outstanding gear shifting and power transfer performance.

Versus conventional ATF fluids, the high viscosity index and stability of Mobil Delvac Synthetic ATF protects against thermal breakdown at high operating temperatures, while still providing outstanding performance at ambient temperatures as low as -54°C.

Mobil Delvac Synthetic ATF is recommended for use in modern high performance trucks, buses, utility vehicles, haulers, vans and other equipment requiring Allison TES 295 performance level. Mobil Delvac Synthetic ATF advanced technology has demonstrated extended drain, long-term friction retention, and low-temperature capability. Further, it improves overall transmission durability and cleanliness.

Mobil Delvac Synthetic ATF has been reformulated to exceed the original TES 295 specification:

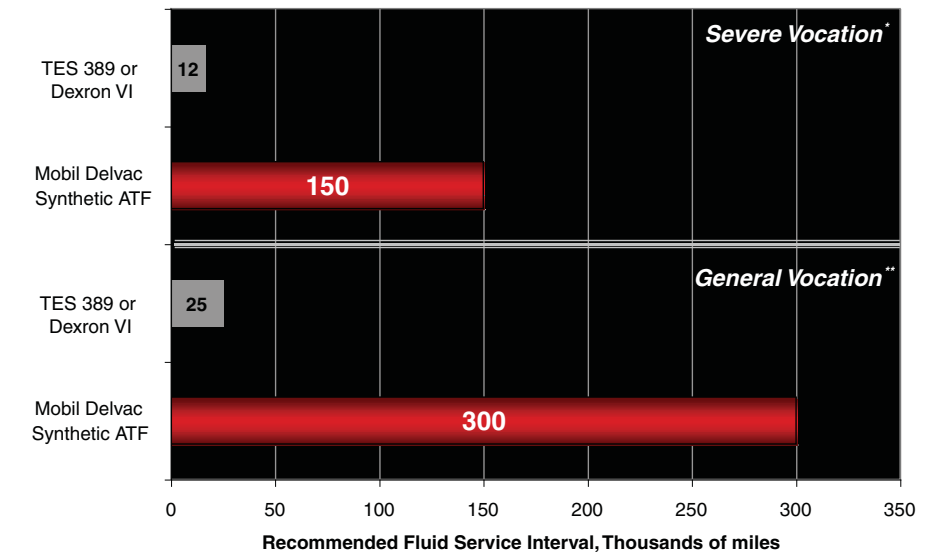
- Excellent seal compatibility
- Stringent cold flow requirements
- Increased durability



Typical Properties	Mobil Delvac Syn ATF
Viscosity, ASTM D 445 – cSt @ 40° C – cSt @ 100° C	39 7.3
Brookfield Viscosity, ASTM D 5293 – cP @ -40° C	8,400
Viscosity Index, ASTM D 2270	168
Pour Point, °C, ASTM D 97	-54
Flash Point, °C, ASTM D 92	235
Density @ 15° C kg/l, ASTM D 4052	0.85
Color	Red

Engineered from an advanced, proprietary additive system, and an optimized, fully synthetic base oil mix containing SuperSyn (which is used in our Mobil 1 formulations), Mobil Delvac Synthetic ATF tackles some of the most extreme conditions to extend drain intervals compared to modern mineral oil based ATF's meeting the latest industry specifications.

Mobil Delvac Synthetic ATF for Extended Drains
in Allison 3000 & 4000 Series Transmissions with High-Capacity Filters



*General Vocation: all vocations not classified as severe and intercity coach with duty cycle of less than or equal to one stop per mile.
**Severe Vocation: all retarders, on/off highway, refuse, transit, and intercity coach with duty cycle greater than one stop per mile.